

Solution to Homework Set #3
CE 327 - Spring 2009
Assigned Sa, 4/11 Due Sa, 4/18

Problem 1

Textbook: 5.1

Weight of tractor, 48,000 lb \Rightarrow 24 tons

Tension in the cable, 4,680 lb

Grade factor, 0.04

$$\text{Tension in cable} = 4,680 \text{ lb}$$

$$\text{Deduct grade resistance, } 0.04 \times 48,000 = \underline{-1,920 \text{ lb}}$$

$$\text{Tension required to overcome rolling resistance} = 2,760 \text{ lb}$$

$$\text{Rolling resistance: } \frac{2,760 \text{ lb}}{24 \text{ tons}} = \mathbf{115 \text{ lb/tn}}$$

Problem 2

Textbook: 5.3

Gross weight, 94,000 lb

$$\text{Speed, 12 mph: } \frac{12 \text{ miles}}{\text{hr}} \times \frac{5,280 \text{ ft}}{\text{mile}} \times \frac{\text{hr}}{60 \text{ min}} = 1,056 \text{ ft per min}$$

$$\text{Effect of grade, } 0.04 \times 94,000 \text{ lb} = 3,760 \text{ lb}$$

$$\text{Decreased force required to move the load down grade, } 0.04 \times 94,170 \text{ lb} = \underline{3,760 \text{ lb}}$$

$$\text{Difference in force resulting from grade} = 7,520 \text{ lb}$$

Energy resulting from gain in force, $7,520 \text{ lb} \times 1,056 = 7,941,120 \text{ ft lb per min.}$

$$\text{Equivalent gain in power: } \frac{7,941,120 \text{ ft-lb/min}}{33,000} = \mathbf{241 \text{ hp}}$$

Problem 3

A tractor has a 360-hp engine under standard conditions. What is the power of the engine when it is operating at an altitude 6500 ft above sea level and at a temperature of 90° F?

*** SOLUTION ***

$$HP_{available} = \text{RatedHP} \left(\frac{P_{act}}{P_{std}} \right) \sqrt{\frac{T_{std}}{T_{act}}} = 360 \text{ hp} \left(\frac{23.45}{29.92} \right) \sqrt{\frac{520^\circ R}{550^\circ R}} = 274.35 \text{ hp}$$

Problem 4

Textbook: 6.1

DOZER PRODUCTION

Step 1. Idea maximum production.

D6H with a 6S blade; 200 ft push distance.

From Fig. 6-12 ideal production is 210 lcy per hour

Step 2. *Material-weight* correction factor.

Bank weight for this project is given as 110 pcf; therefore

$$110 \text{ lb/cu ft} \times 27 \text{ cu ft/cu yd} = 2,970 \text{ lb/bcy}$$

Soil Density correction: Table 4-1, 15%

$$\frac{2,970}{1.15} = 2,583 \text{ lb / lcy}$$

Standard condition is 2,300 lb/lcy

$$\text{Material weight correction} = \frac{2,300 \text{ lb / lcy}}{2,583 \text{ lb / lcy}} = 0.89$$

Step 3. Determine the operator correction factor (see Table 6-2).

Operator 0.75

Step 4. *Material-type* correction factor. dry noncohesive silty sand (see Table 6-2).

Material (type) 0.80

Step 5. Operating-technique correction factor. No special technique the factor is 1.

Normal Dozing 1.00

Step 6. Visibility correction factor. In the case of good visibility use 1.

Visibility 1.00

Step 7. Efficiency factor. See Table 6-2 or use the assumed number of operating minutes per hour divided by 60 minutes.

Job Efficiency 0.83

Step 8. Machine transmission factor. See Table 6-2.

Transmission 1.00

Step 9. Blade adjustment factor. See note bottom Table 6-2.

Blade 1.00

Step 10. Grade correction factor. Uphill on a 2% grade (Table 6-2 continued).

Grade 0.98

Step 11. Determine the product of the correction factors.

Product, correction factors =

$$0.89 \times 0.75 \times 0.80 \times 1.00 \times 1.00 \times 0.83 \times 1.00 \times 1.00 \times 0.98 = 0.43$$

Step 12. Determine the dozer production.

$$\text{Production} = 210 \text{ lcy/hr} \times 0.43 = 90 \text{ lcy/hr}$$

Step 13. Conversion to bcy.

$$\frac{90 \text{ lcy / hr}}{1.15} = 78 \text{ bcy / hr}$$

Step 14. Determine the total cost to operate the dozer.

Cost:

O&O	\$54.00 per hour
Operator (\$12.00 × 1.35)	\$16.20
Total	\$70.20 per hour

Step 15. Determine the direct unit production cost.

$$\text{Direct production cost} = \frac{\$70.20 \text{ per hour}}{78 \text{ bcy / hr}} = \$0.900 \text{ per bcy}$$

Problem 5

A 300-hp crawler tractor will be used to clear small trees and brush from a 15-acre site. By operating in the first gear, the tractor should be able to maintain a continuous forward speed of 1.2 mph. An angle-clearing blade will be used, and from past experience the average resulting clear width will be 10 ft. Assuming an efficiency of 50-min-hr, how long will take to knock down the vegetation?

***** SOLUTION *****

Using Eq. 6.8 of Textbook, we have

$$\text{Production} = \frac{\text{width of cut (ft)} \times \text{speed (mph)}}{10} = \frac{10(1.2)}{10} = 1.2 \text{ acre / hr}$$

$$\text{Time to knock down the vegetation} = \frac{\text{Number of Acres}}{\text{Production}} = \frac{15}{1.2} = 12.5 \text{ hours}$$

Problem 6

Textbook: 7.2

Using equation 7-2:

$$\text{Travel time per segment, min} = \frac{1,300 \text{ ft}}{88 \times 23 \text{ mph}} \Rightarrow 0.64 \text{ min}$$

Problem 7

Textbook: 7.6

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Step 1:

Empty weight (EVW)	Table 7-1	96,880 lb
Load volume:	$0.90 \times 31 \text{ cu yd} = 27.9 \text{ lcy}$ swell factor cohesive = 0.76	
Load volume bank measure:	$27.9 \text{ lcy} \times 0.76 \times 1.1 = 23.3 \text{ bcy}$	
Weight of load:	$23.3 \text{ bcy} \times 2,900 \text{ lb per bcy} =$	<u>67,570 lb</u>
	Gross weight (GVW)	164,450 lb

		Step 2	Step 3	Step 4	Step 5	Step 6
	Distance	RR	GR	TR	Speed	time
	ft	%	%	%	mph	min
Haul (164,450 lb or 83.16 tons)	200 (acc.)	3	5	8	5	0.45
	400	3	5	8	11	0.41
	1,800	3	-2	1	34	0.60
	200 (dec.)	3	-4	-1	5	0.45
Return (96,880 lb or 48.44 tons)	200 (acc.)	3	4	7	5	0.45
	1,800	3	2	5	26	0.79
	400	3	-5	-2	33	0.14
	200 (dec.)	3	-5	-2	5	0.45

Step 6: Travel time 3.74 min

Step 7: Load time 0.80 min

Step 8: Dump time 0.37 min

Step 9: Turn time fill 0.21 min

Turn time cut 0.30 min

Step 10: Total cycle time scraper 5.42 min

Step 11: $T_p = 1.4 (0.80) + 0.25 \Rightarrow 1.37 \text{ min}$

Step 12: $N = \frac{5.42 \text{ min}}{1.37 \text{ min}} \Rightarrow 3.96$ **Use 4 scrapers**

Step 13: 50 min per hr.

Step 14: Production

If 4 scrapers were used on the job production would be:

Production pusher (controlling) = $\frac{50 \text{ min/hr}}{1.37 \text{ min}} \times 23.3 \text{ bcy} \Rightarrow$ **850 bcy/hr**